

**§ 178.345-4 Joints.**

- (a) All joints between the cargo tank shell, heads, baffles, baffle attaching rings, and bulkheads must be welded in conformance with Section VIII of the ASME Code (IBR, see §171.7 of this subchapter).
- (b) Where practical all welds must be easily accessible for inspection.

[Amdt. 178–89, 54 FR 25022, June 12, 1989, as amended by Amdt. 178–118, 61 FR 51341, Oct. 1, 1996; 68 FR 75756, Dec. 31, 2003]