

§ 178.255-1 General requirements.

- (a) Tanks must be of fusion welded construction, cylindrical in shape with seamless heads concave to the pressure. Tank shells may be of seamless construction.
- (b) Tanks must be designed, constructed, certified, and stamped in accordance with Section VIII of the ASME Code (IBR, see §171.7 of this subchapter).
- (c) Tanks including all permanent attachments must be postweld heat treated as a unit.
- (d) Requirements concerning types of valves, retesting, and qualification of portable tanks contained in §§173.32 and 173.315 of this chapter must be observed.

[29 FR 18972, Dec. 29, 1964. Redesignated at 32 FR 5606, Apr. 5, 1967, and amended by Amdt. 178-7, 34 FR 18250, Nov. 14, 1969; 68 FR 75750, Dec. 31, 2003]